(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 3 January 2003 (03.01.2003)

PCT

(10) International Publication Number WO 03/001616 A3

(51)	International Patent Classification7:	H01L 51/30,
	C09K 11/06, C07F 15/00	

(21) International Application Number: PCT/JP02/06139

(22) International Filing Date: 20 June 2002 (20.06.2002)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 2001-186120 20 June 2001 (20.06.2001) JP 2001-188183 21 June 2001 (21.06.2001) JР 2 July 2001 (02.07.2001) US 60/301,844 60/302,372 3 July 2001 (03.07.2001) US 9 August 2001 (09.08.2001) ЛР 2001-241647 2001-263525 31 August 2001 (31.08.2001) Љ 60/317,115 6 September 2001 (06.09.2001) US 2001-306282 2 October 2001 (02.10.2001) JР US 60/330,815 31 October 2001 (31.10.2001) 9 November 2001 (09.11.2001) JP 2001-345136 15 November 2001 (15.11.2001) IP 2001-350076 4 December 2001 (04.12.2001) ЛР 2001-369529 10 December 2001 (10.12.2001) US 60/337,157 60/337,160 10 December 2001 (10.12.2001) US 60/337,161 10 December 2001 (10.12.2001) US JР 2002-80456 22 March 2002 (22.03.2002) 28 March 2002 (28.03.2002) JР 2002-90590

(71) Applicant (for all designated States except US): SHOWA DENKO K.K. [JP/JP]; 13-9, Shiba Daimon 1-chome, Minato-ku, Tokyo 105-8518 (JP).

(72) Inventors; and

(75) Inventors/Applicants (for US only): TAKEUCHI, Masataka [JP/JP]; Corporate R & D Center, Showa Denko K.K., 1-1, Ohnodai 1-chome, Midori-ku, Chiba-shi, Chiba 267-0056 (JP). NAIJO, Shuichi [JP/JP]; Corporate R & D Center, Showa Denko K.K., 1-1, Ohnodai 1-chome, Midori-ku, Chiba-shi, Chiba 267-0056 (JP). ITO, Naoko [JP/JP]; Corporate R & D Center, Showa Denko K.K., 1-1, Ohnodai 1-chome, Midori-ku, Chiba-shi, Chiba 267-0056 (JP). SHIRANE, Koro [JP/JP]; Corporate R & D Center, Showa Denko K.K., 1-1, Ohnodai 1-chome, Midori-ku, Chiba-shi, Chiba 267-0056 (JP). IGARASHI, Takeshi [JP/JP]; Corporate R & D Center, Showa Denko K.K., 1-1, Ohnodai 1-chome, Midori-ku, Chiba-shi, Chiba 267-0056 (JP). TAKAHASHI, Yoshiaki [JP/JP]; Corporate R & D Center, Showa Denko K.K., 1-1, Ohnodai 1-chome, Midori-ku, Chiba-shi, Chiba 267-0056 (JP). KAMACHI, Motoaki [JP/JP]; Corporate R & D Center, Showa Denko K.K., 1-1, Ohnodai 1-chome, Midori-ku, Chiba-shi, Chiba 267-0056 (JP).

- (74) Agent: OHIE, Kunihisa; Ohie Patent Office, Horiguchi No.2 Bldg. 7F, 2-6, Nihonbashi-Ningyocho 2-chome, Chuo-ku, Tokyo 103-0013 (JP).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, KE, KG, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- (88) Date of publication of the international search report: 30 May 2003

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: LIGHT EMITTING MATERIAL AND ORGANIC LIGHT-EMITTING DEVICE

(57) Abstract: A polymer light emitting material, wherein the material has a light emitting mechanism based on transition from an excited triplet state to a ground state or transition through an excited triplet state to a ground state of an electron energy level, and the material comprises a nonionic light emitting part which constitutes a part of the polymer or is bound to the polymer. The polymer light emitting material exhibits high light emission efficiency above 5 %, which is the limit of external quantum efficiency of fluorescence and can be designed so as to have a large area and hence are suitable for mass production of organic light emitting devices.

International Application No PCT/J 6139

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 H01L51/30 C09K11/06

C07F15/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

H01L C09K CO7F

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, CHEM ABS Data, PAJ

Category •	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to daim No.
X	WO 01 41512 A (UNIV PRINCETON ;UNIV SOUTHERN CALIFORNIA (US)) 7 June 2001 (2001-06-07) abstract; claims	1,10-14, 32-34, 38,39
v	page 12 -page 13	1-45
•		1
	_/	
		1
		1
X Furth	ner documents are listed in the continuation of box*C. Patent family members	are listed in annex.
A* docume	regories of cited documents: In the defining the general state of the art which is not ered to be of particular relevance To later document published after or priority date and not in concided to understand the priority date. To later document published after or priority date and not in concident to the priority date.	er the international filing date inflict with the application but ciple or theory underlying the
filing d	tocument but published on or after the international attemption attemption at the considered novel attemption at the considered novel involve an inventive step where the considered novel involve and inventive step where the considered novel invention inven	nce; the claimed invention or cannol be considered to nen the document is taken alone
which i	is cited to establish the publication date of another or other special reason (as specified) cannot be considered to inv	nce; the claimed invention olve an inventive step when the
other n	ent referring to an oral disclosure, use, exhibition or document is combined with ments, such combination be in the ord	one or more other such docu- eing obvious to a person skilled
docume later th	ant published prior to the international filing date but an the priority date claimed *8' document member of the same	me patent family
ate of the a	actual completion of the international search Date of mailing of the international	ational search report
7	February 2003 14/02/2003	

Authorized officer

Paisdor, B

Form PCT/ISA/210 (second sheet) (July 1992)

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, . Fax: (+31-70) 340-3016

International Application No PCT/JP 06139

Y BALDO M A ET AL: "High-efficiency fluorescent organic light-emitting devices using a phosphorescent sensitizer" NATURE, MACMILLAN JOURNALS LTD. LONDON, GB, vol. 403, no. 6771, 17 February 2000 (2000-02-17), pages 750-753, XP002183466 ISSN: 0028-0836 cited in the application page 751 page 753, column 1 X JUN C ET AL: "A NOVEL ORGANIC ELECTROLUMINESCENT DEVICE USING A NEW EU3+ POLYMER' AS EMITTING LAYER" PROCEEDINGS OF THE SPIE, SPIE, BELLINGHAM, VA, US, vol. 4220, 8 November 2000 (2000-11-08), pages 255-259, XP008005362 page 255 -page 257 Y WO 00 26323 A (KATHIRGAMANATHAN POOPATHY ;SOUTH BANK UNIV ENTPR LTD (GB)) 132 11 May 2000 (2000-05-11) page 3 -page 6; claims X WO 00 70655 A (UNIV PRINCETON ;UNIV 1, SOUTHERN CALIFORNIA (US))	26, 2-45
Y BALDO M A ET AL: "High-efficiency fluorescent organic light-emitting devices using a phosphorescent sensitizer" NATURE, MACMILLAN JOURNALS LTD. LONDON, GB, vol. 403, no. 6771, 17 February 2000 (2000-02-17), pages 750-753, XP002183466 ISSN: 0028-0836 cited in the application page 751 page 753, column 1 X JUN C ET AL: "A NOVEL ORGANIC ELECTROLUMINESCENT DEVICE USING A NEW EU3+ POLYMER'AS EMITTING LAYER" PROCEEDINGS OF THE SPIE, SPIE, BELLINGHAM, VA, US, vol. 4220, 8 November 2000 (2000-11-08), pages 255-259, XP008005362 page 255 -page 257 Y WO 00 26323 A (KATHIRGAMANATHAN POOPATHY; SOUTH BANK UNIV ENTPR LTD (GB)) 132 11 May 2000 (2000-05-11) 238 250 3 -page 6; claims X WO 00 70655 A (UNIV PRINCETON; UNIV 1, SOUTHERN CALIFORNIA (US)) 32	26, 45
fluorescent organic light-emitting devices using a phosphorescent sensitizer" NATURE, MACMILLAN JOURNALS LTD. LONDON, GB, vol. 403, no. 6771, 17 February 2000 (2000-02-17), pages 750-753, XP002183466 ISSN: 0028-0836 cited in the application page 751 page 753, column 1 X JUN C ET AL: "A NOVEL ORGANIC ELECTROLUMINESCENT DEVICE USING A NEW EU3+ POLYMER AS EMITTING LAYER" PROCEEDINGS OF THE SPIE, SPIE, BELLINGHAM, VA, US, vol. 4220, 8 November 2000 (2000-11-08), pages 255-259, XP008005362 page 255 -page 257 X WO 00 26323 A (KATHIRGAMANATHAN POOPATHY ; SOUTH BANK UNIV ENTPR LTD (GB)) 11 May 2000 (2000-05-11) page 3 -page 6; claims X WO 00 70655 A (UNIV PRINCETON; UNIV SOUTHERN CALIFORNIA (US)) 32	26, -45
ELECTROLUMINESCENT DEVICE USING A NEW EU3+ POLYMER AS EMITTING LAYER" PROCEEDINGS OF THE SPIE, SPIE, BELLINGHAM, VA, US, vol. 4220, 8 November 2000 (2000-11-08), pages 255-259, XP008005362 page 255 -page 257 WO 00 26323 A (KATHIRGAMANATHAN POOPATHY ; SOUTH BANK UNIV ENTPR LTD (GB)) 11 May 2000 (2000-05-11) page 3 -page 6; claims X WO 00 70655 A (UNIV PRINCETON; UNIV SOUTHERN CALIFORNIA (US)) 32	-45 45
X WO 00 26323 A (KATHIRGAMANATHAN POOPATHY; SOUTH BANK UNIV ENTPR LTD (GB)) 11 May 2000 (2000-05-11) page 3 -page 6; claims X WO 00 70655 A (UNIV PRINCETON; UNIV SOUTHERN CALIFORNIA (US)) 1, 32	
;SOUTH BANK UNIV ENTPR LTD (GB)) 11 May 2000 (2000-05-11) page 3 -page 6; claims WO 00 70655 A (UNIV PRINCETON; UNIV SOUTHERN CALIFORNIA (US)) 32	10-14,
SOUTHERN CALIFORNIA (US)) 32	-34, -39
page 14 -page 17; claims	10-14, -34, ,39
5 January 2000 (2000-01-05)	10-14, -34, ,39
abstract; claims 1,2,10,11	
Y EP 0 612 772 A (BAYER AG) 31 August 1994 (1994-08-31) abstract; claims	
POLY(9-VINYLCARBAZONE) AS HOST MATERIAL FOR TRIDIUM COMPLEXES IN HIGH-EFFICIENCY 15 32	10,14, ,22, ,35, ,44
-/	

International Application No PCT/JI 06139

		PCT/JE	06139
.(Continu	ation) DOCUMENTS CONSIDERED TO BE RELEVANT		
alegory °	Citation of document, with indication,where appropriate, of the relevant passages		Relevant to claim No.
1	YANG M ET AL: "MONOCHROMATIC-RED-LIGHT EMISSION OF NOVEL COPOLYMERS CONTAINING CARBAZOLE UNITS AND EUROPIUM-ACRYLATE	,	1-45
	COMPLEXES" JOURNAL OF POLYMER SCIENCE, POLYMER CHEMISTRY EDITION, JOHN WILEY AND SONS. NEW YORK, US,		*
	vol. 38, no. 18, 15 September 2000 (2000-09-15), pages 3405-3411, XP001086543 ISSN: 0887-624X		
-	abstract page 3406; figure 1		
,χ	US 2001/019782 A1 (KIMURA KEIZO ET AL) 6 September 2001 (2001-09-06)		1,10-14, 32-34, 38,39
	page 10 -page 17; claims page 20, paragraphs 114,115		
, ,Υ	US 2001/015432 A1 (IGARASHI TATSUYA) 23 August 2001 (2001-08-23) page 3, column 2, paragraph 23		1-45
·, X	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 24, 11 May 2001 (2001-05-11) -& JP 2001 181616 A (FUJI PHOTO FILM CO LTD), 3 July 2001 (2001-07-03)		1,10-14, 32-34, 38,39
γ,Υ	cited in the application abstract	. '	1-45
, X	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 26, 1 July 2002 (2002-07-01) -& JP 2001 247859 A (FUJI PHOTO FILM CO		1,10-14, 32-34, 38,39
γ,γ	LTD), 14 September 2001 (2001-09-14) cited in the application abstract		1-45
, x	EP 1 245 659 A (SUMITOMO CHEMICAL CO) 2 October 2002 (2002-10-02) page 3 -page 9 page 11 -page 13 claims 27-31		1-45
, X	EP 1 138 746 A (SUMITOMO CHEMICAL CO) 4 October 2001 (2001-10-04) abstract; claims page 15 page 4 page 17, line 49 - line 53		1-45
	-/		-
	·		1

International Application No PCT/JP 6139

C.(Continua	ation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	
>,χ	US 2001/030325 A1 (SUN RUN G ET AL) 18 October 2001 (2001-10-18) abstract; claims 1-17; figures 1-3	1-26, 32-45	
E	WO 02 068435 A (COVION ORGANIC SEMICONDUCTORS; BECKER HEINRICH (DE); SPREITZER HUB) 6 September 2002 (2002-09-06) abstract; claims 1,24-28		1-45
			
	SHC		
		·	
	*		90
Θ			
			·
			•
	- T -		·
•			
			,
			-
			1
,			
	·		1

pn on patent family members

PCT/JP 027 d6139

	atent document in search report		Publication date		Patent family member(s)		Publication date
LIO.	0141512	A -	07-06-2001	AU	1807201	A	12-06-200
WU	0141512	A	07-00-2001	ΕP	1252803		30-10-200
				MO	0141512		07-06-200
				ÜS	2003017361		23-01-200
				US	2002034656		21-03-200
WO	0026323	Α	11-05-2000	AU	754481	B2	14-11-200
HO	0020323	^	11 03 2000	AU	1056200		22-05-200
				BR	9915252		04-12-200
				CN	1325431	T	· 05-12-2001
				£Ρ	1131388		12-09-2001
				WO	0026323		11-05-2000
	·			JP	2002528633	T	03-09-200
WO	0070655	Α	23-11-2000	AU	5004 700	A	05-12-2006
				BR	0010424		13-02-2002
				WO	0070655		23-11-2000
				US	2003017361		23-01-200
· 				US	2002034656	AI	21-03-200
EP	0969532	A	05-01-2000	DE	19829948	A1	05-01-2000
	-			EP	0969532		05-01-2000
			•	JP	20000489 60		18-02-2000
				KR.	2000011464		25-02-200
				TW	419928	B 	21-01-200
EP	0612772	A '	31-08-1994	DE	4305959	A1	01-09-1994
				DE	59402 958		10-07-1997
				EP	0612772		31-08-1994
				JP	6256429		13-09-1994
				US	5442021	A 	15-08-1999
US	2001019782	A1	06-09-2001	JP	2001345183		14-12-2001
				JP	2001247859	A	14-09-200
US	2001015432	A1	23-08-2001	JP	2002302671	A	18-10-2002
JP	2001181616	A	03-07-2001	NONE			
JP	2001247859	A	14-09-2001	US	2001019782	A1	06-09-2001
 - ЕР	1245659	A	02-10-2002	EP	1245659	A1	02-10-2002
		-		US	2002193532		19-12-2002
 ЕР	1138746	Α	04-10-2001	ΕP	1138746	A1	04-10-2001
		••	J. 15 2001	ĴΡ	2001342459		14-12-2001
				US	2002027623		07-03-2002
	2001030325	A1	18-10-2001	AU	5695401	Α	17-09-2001
		•••		WO	0167822		13-09-2001
							05-09-2002
10	02068435	Α,	06-09-2002	DE	10109027	ΔΙ	()5-114-24102

Form PCTASA/210 (patent family annex) (July 1992)